

SOUTH PRODUCTION NOTES

August 17, 2014
Midnight Shift

BASF EMPLOYEES

49 Last Recordable

412 Last Lost Time

Building 9 and 16 (and 2nd floor 31) are regulated. Get All Required Samples and Surface Areas

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Tower Screeners
- 2) Reduction Towers
- 3) #3 Line/#3RC
- 4) West Pfaudler/National Dryer/#4RC
- 5) #1 Line/#1 RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tableting
- 9) #6RC

#1 MED / AI-5645:

Continue to make batches. Turned the cooling water to the barrel on the extruder – it was turned off – leave it on.

Midnight shift:

Day shift: Continued.

Afternoon shift: Continue (using Marley tower water for cooling)

#1 RC / AI-5645:

Continue to feed. Bags need to be check weighed. Many bags have been found to be overweight. Still high NOx product, so be aware of and routinely monitor suction and Trimer status.

Midnight shift:

Day shift: Continued.

Afternoon shift: Continue (keep eye on Trimer as chem tank low level indicator stuck – work order written). Trimer is OK other than the tank level indicator.

Exhaust to Trimer

#2 MED line/ Cu-0860:

Continue to check every batch before dropping. Be aware that we are to continue adding the 10 lbs of water to the mix on the first step.

Midnight shift:

Day Shift: Continued.

Afternoon Shift: Continue (using Chiller water for cooling)

#2 RC/ Cu-0860:

Continue to feed and sample as before.

Hold onto and do not feed bags roped off until advised.

Midnight Shift:

Day Shift: Continued.

Afternoon shift: Continue

Exhaust to F1

#3 MED / D-1794:

Continue. Remember to grease end seals periodically.

Midnight Shift:

Day shift: Continued-3 batches made.

Afternoon Shift: Continue (using Chiller water for cooling)

#3 RC / D-1794:

Temp control / thermocouple / PLC issues have been resolved. Continue

Midnight shift:

Day shift: Set up discharge and started feeding towards end of shift. Having trouble with the syntron in auto. Work order is in and Charley is here on 2nd shift.

Afternoon Shift: Syntron would not engage due to CRT prompt to verify if "calciner checklist completed". This must be acknowledged to activate the syntron. Running, continue (cancel work order as stated above from day shift)

Exhaust to CTO-is in Automatic

#5 RC / Cu-0539:

Continue. We will send exhaust to DC only. No need to go through the Trimer.

Monitor vac-u-max at the feed and discharge end.

Midnight Shift:

Day shift: Continued feeding-monitor temps.

Afternoon shift: Continue

Exhaust to 5A DC

New Pfaudler / D-1145 SNAP:

Continue...watch the level on the chromic acid, batch up as needed. Should make 2 Batches per Shift.

Midnight shift:

Day shift: Continued.

Afternoon Shift: Continue batches, keep everything full. Chrome tank at 28.4% at 8:30 pm Saturday, buggies full. Will need to batch up tank soon. 3 totes of chrome being brought to building 9 by end of afternoon shift.

National Dryer / D-1145 SNAP:

Continue. Target = 700 lbs. per hour.

Midnight Shift: Continued.

Day shift:

Afternoon Shift: Continue

#4 RC / D-1145 SNAP:

Continue

Midnight Shift:

Day shift: Continued-Blow downs were off on the dust collector. Cleaned up on 2nd floor mezzanine in B-16.

Afternoon Shift: Continue

Exhaust to 4A DC

#6 RC / D-5202

Continue feeding the calciner through the floor using the blue frame and cone totes. Need to clean under the feed end of the dryer throughout the shift to jump ahead on the clean up that surely is coming. Watch calciner feed rate.

Midnight shift:

Day Shift: Continued.

Afternoon shift: Continue...all blue and cone totes have been filled. Need to transfer the pallet of 4 drums (5202 uncalcined) on dryer feed end to one of the totes and feed through the floor.

Exhaust to Sly Scrubber

Old Pfaudler / Clean for D-1795:

Hold, but D-1795 impregs coming soon after D-1794 gets rolling

Midnight Shift: No activity.

Day Shift: No activity.

Afternoon Shift: No change.

Tower 3 / Cu-1986:

Continue On.
Midnight Shift:
Day shift: Running.
Afternoon shift: Continue

Tower 6 / Cu-1986:

Continue on
Midnight Shift:
Day shift: Running-should come down Sunday afternoon.
Afternoon shift: Continue, Lot 217 (next tower load) is in pass. Tower should come down late day or early afternoon shift Sunday.

North Screener / Cu-1986:

Continue. Currently using an adjustable clamp with a quick disconnect instead of the bungee cord to hold the liner around the discharge chute. So far is working very well.
Midnight shift:
Day shift: Last tote hanging.
Afternoon Shift: Should be finishing midnight shift (until Tower 6 comes down)

South Screener / Cu-1986:

Continue On.
Midnight shift:
Day shift: Last tote hanging.
Afternoon Shift: Should be finishing midnight shift (until Tower 6 comes down)

#2662 (west) Pill Machine / Zr-0403 1/8:

DC and turret issues (see below).
Midnight shift:
Day Shift: Powder issues.
Afternoon shift: West dust collector still does not have suction on west side (east side appears OK), however, the turret locked up. Belts appear OK...relay discovered kicking out. Work order submitted for electrician.

#2664 (east) Pill Machine / Zr-0403 1/8:

Continue running. DC back together, pill machine in place. West machine was tested and looked / sounded good.
Midnight shift:
Day Shift: Running.
Afternoon shift: Continues to run. 10 bags of pill mix.

TK #2 / V-2010 Next:

Hold and keep lit for next week.

Midnight shift:

Day Shift: Screener was set up.

Afternoon shift: Still lit and holding

TK #4 / Cu-0540:

Lighting kiln this weekend.

Midnight shift:

Day Shift: No activity.

Afternoon shift: Instructions to fire up TK #4 this weekend (Saturday). Jack Pettry will supply MOD...zone temp requirements are:

Zones 2-3-4, drift

Zone 5, 500 c

Zone 6, 600 c

Zone 7-8, 710 c

Zone 9, drift

PK Blender / Pill Mix:

All batches made, clean for repairs next week.

Midnight Shift:

Day shift: Completed 3 batches. 1 left to make.

Afternoon shift: Last batch made, PK rinsed. Check interior Sunday to verify if clean enough for coating patch repairs next week. Also, work order written for solution tank air pump (will not operate).

Abbe Blender 5206 coming soon:

HOLD. Waiting on next run.

Midnight shift:

Day shift: No activity.

Afternoon Shift: No activity

Building 27 Belt Filter / Cu-5020 Trials:

On hold.

Midnight shift:

Day shift: No activity.

Afternoon Shift: No activity.

Miscellaneous:

Sampling requirements for MED #2:

Mixer: MUST be checked before dropping - then get a sample of the wet mix and seal it up so it stays wet – all batches please.

Dryer: Every batch off the dryer must be sampled.

Calciner: Run empty before feeding this material, then using the same temp setpoints as before start calcining it. Get a SA on the material off the calciner about 20 minutes after it first exits the calciner. Adjust the temps to get SA in spec or call Bodmann for advice. SAMPLE off the calciner BEFORE spiral once per hour. Sample off the BAG if possible as well (or at least every bag change).